





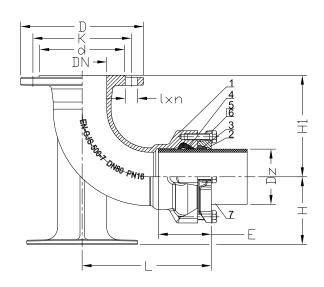
## Cast iron bend with stand Type N for PE and PVC pipe

**PN10 PN16** 





DN	D <sub>z</sub>	D	K	d	lxn	H₁	Н	L	E	Weight
	[mm]							[kg]		
80	90	200	160	138	18x8(4)*	165	110	212	86	10,7



No.	Part	Standard execution					
1	Body	Ductile cast iron EN-GJS 500-7					
2	Flange	EN 1563					
3	Ring	Brass EN 1982 Rubber EPDM EN-ISO 1629 Stainless steel A2 EN ISO 4017 Stainless steel A2 EN ISO 7091					
4	FORSHED ring 575						
5	Screw						
6	Washer						
7	Pipe	PE FN ISO 1872-1					

## Product description (standard execution):

- Flexible positioning of the pipe with a buffer zone
  The brass clamp ring holds and protects against pipe movements
  Acceptable axial deviation up to ±4"
- Pipe does not move inside the system, which ensures a tight connection
- EPDM sealing approved for potable water, chemically resistant and providing excellent compression and recovery to the original shape
   Sealing and strengthening kit
   Construction pressure of 35 bars according to EN 12842. Operating pressure max 16 bar

- In case of thin-walled PVC pipes, strengthening sleeve should be used inside the pipe
- Epoxy coating minimum 250 microns according to EN ISO 12944- 5
- Flange and seal packed as a set
- 35 bars design pressure according to EN 12842. Working pressure max. 16 bar.

## **Application:**

Water line networks: potable water and other chemically inert fluids. Flanged water line networks, potable water and other crientically inconnectors for naked-end pipes made of PVC or PE Working pressure up to 1.6 MPa, temperature up to +70°C

## Test control:

Water pressure test according to EN 1074-1; EN 12266-1 Seat: 1,1 x PN Body: 1,5 x PN

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